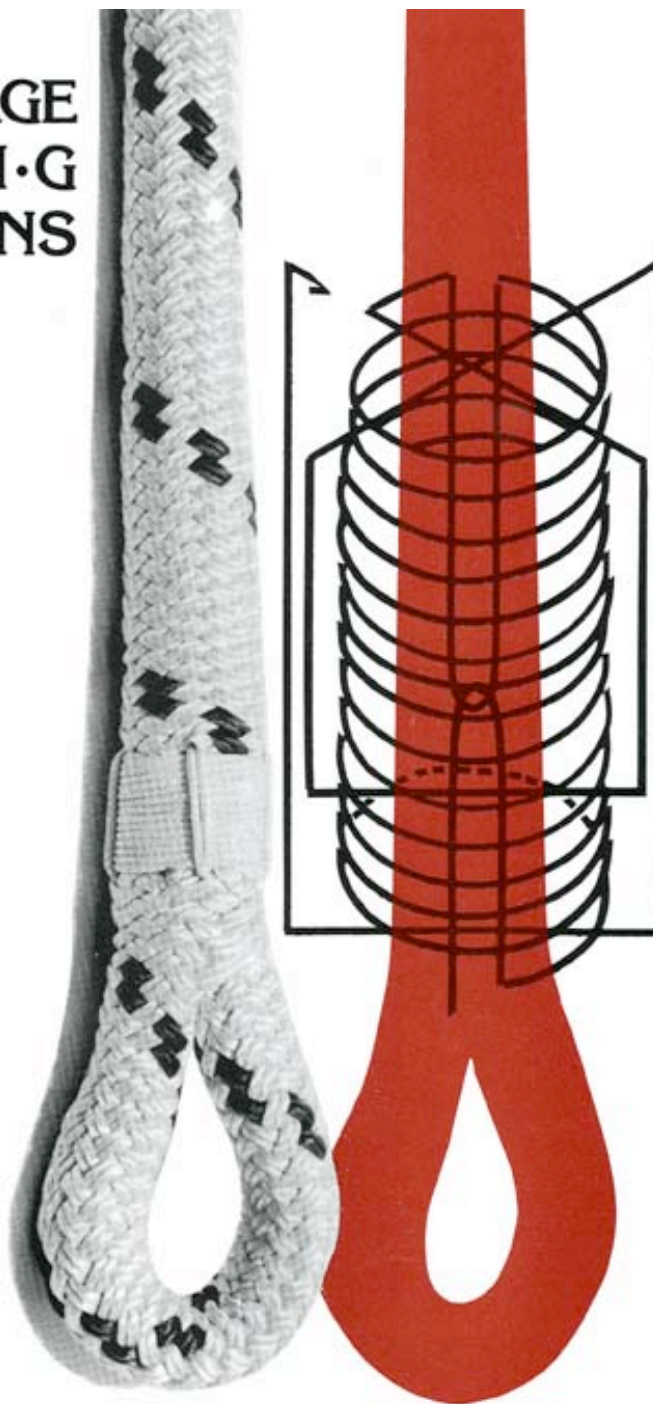


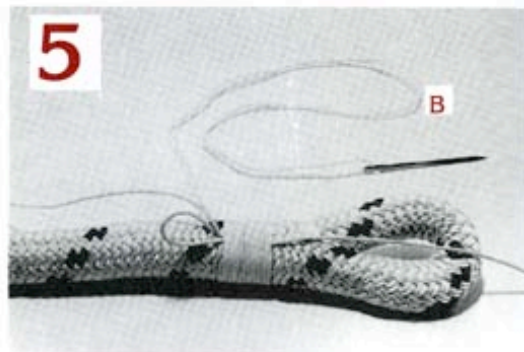
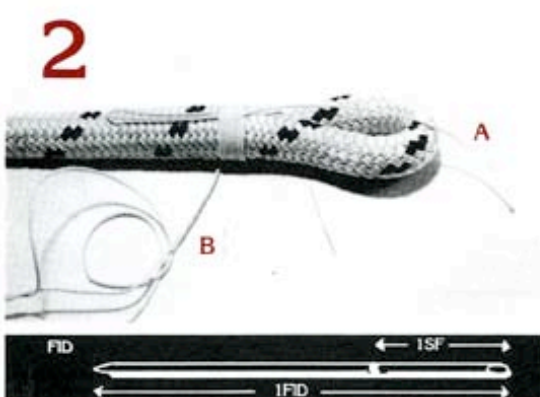
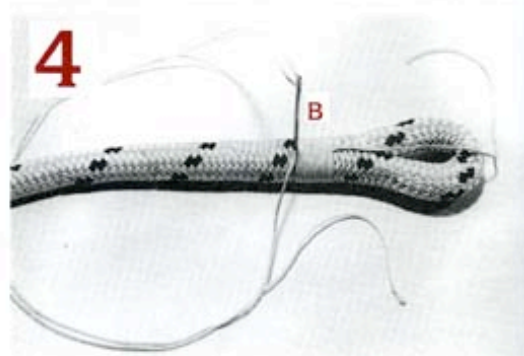
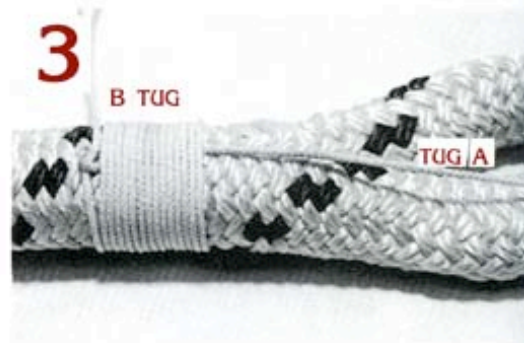
**YALE CORDAGE
S.P.L.I.C.I.N.G
INSTRUCTIONS**

**YALE
WHIPLOCK**



Yale Whiplock™

The Yale Whiplock™ is the recommended method of finishing braided rope splices and rope ends. This is recommended to prevent no-load movement of the splice due to mishandling.

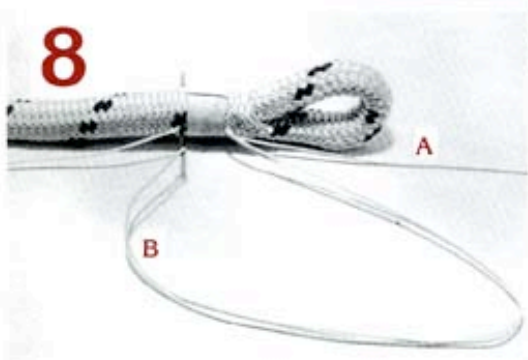
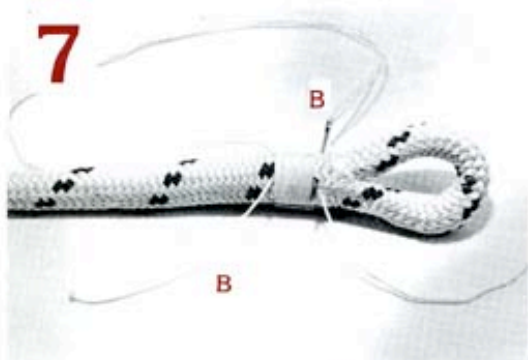
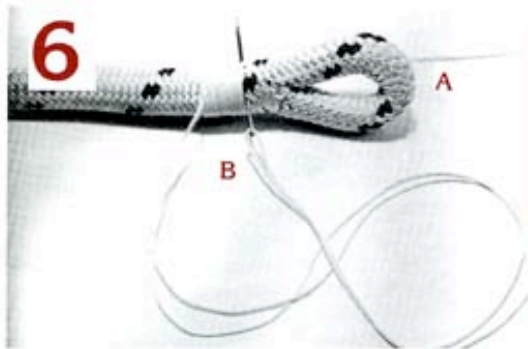


Material Required

Approximately 6 fid lengths of the appropriate sized twine and a sailmaker's needle. A sailor's palm and pliers are helpful in some cases.

1. Form a loop in the whipping twine and lay along the axis of the rope. The loop will be pointed away from the splice and end "A" will be toward the splice.
2. Beginning approximately 3 strands from the crotch of (and working away from) the splice, make tight wraps around the rope with end "B". The whip should be the size of the line diameter, 10-14 wraps are usually needed.

3. Pass the last wrap completely through the loop. Then pull end "A" until the loop is buried half way into the whip. Now pull ends "A" & "B" against each other to tighten the whip, taking care not to pull the loop out of either side of the whip.
4. Thread the needle with end "B" until the needle is slightly more than half way down end "B". **Caution:** In all of the remaining steps take care not to split the strands of the rope. Insert the needle into and completely through the rope 180° (or one half).
5. You will now have a double strand of twine exiting through the rope. Pull all slack through the rope. **Watch that end "B" does not pull through the rope or that end "A" does not pull out of the whip.**



6. Pass the double strand across the whip, insert the needle into the rope and out 90° (or one quarter). Pull out slack.

7. Pass the double strand back across the whip. Insert the needle into the rope and through 180° (or one half). Pull out slack. Pass the double strand across the whip. Insert the needle in the opposite direction to the direction used in Step 6. Pull out slack.

8. Pass the double strand back across the whip and insert the needle at the same point where the first insertion took place and out 180° (or one half).

9. Pull all locks snugly, but not so tightly as to distort the whip. Trim all ends close to the whip and heat seal with a match or lighter taking care not to damage rope.

Whipping Twines

Rope Size	Twine Size	Approx. Put Up	Item No.
under 1/2"	A (waxed)	1800'	844250
1/2"-12/16"	B	750'	844260R
7/8" and up	C	750'	844270R